

# Mineral Industry Surveys

---

**For information, contact:**

Robert C. Goodin  
Industrial Sand & Gravel Commodity Specialist  
National Minerals Information Center  
Telephone: (703) 648-7710  
E-mail: [rgoodin@usgs.gov](mailto:rgoodin@usgs.gov)

Susan M. Weaver (Data)  
Telephone: (703) 648-7979  
E-mail: [sweaver@usgs.gov](mailto:sweaver@usgs.gov)  
**Internet:** <https://www.usgs.gov/centers/national-minerals-information-center/commodity-statistics-and-information>

## DIRECTORY OF INDUSTRIAL SAND AND GRAVEL PRODUCERS IN THE UNITED STATES IN 2020

In 2020, industrial sand and gravel production was 70 million metric tons valued at \$2.15 billion (Goodin, 2022) and was produced by 165 companies from 248 operations in 33 States. Some companies produced both construction and industrial sand and gravel from the same operation. Of the total industrial sand and gravel produced, 88% was produced at 104 operations, each with production of 200,000 metric tons per year (t/yr) or more, and 54% of the total industrial sand and gravel was produced at 30 operations, each with production of 700,000 t/yr or more (fig. 1).

The 10 leading producing States were, in descending order of production, Texas, Wisconsin, Illinois, Missouri, Oklahoma, Louisiana, North Carolina, Mississippi, Alabama, and California. Their combined production accounted for 83% of the national total. The 10 leading producers of industrial sand and gravel were, in alphabetical order, Badger Mining Corp.; Capital Sand Co., Inc.; Covia Holdings, LLC; Hi-Crush, Inc.; Performance Proppants, LLC; Shale Support Holdings, LLC; Signal Peak Silica, LLC; Smart Sand, Inc.; Superior Silica Sands, LLC; and U.S. Silica Holdings, Inc. Their combined production represented 62% of the U.S. total.

Table 1 lists industrial sand and gravel companies by State. Figure 1 compares the number of operations and the combined production of the operations in each individual operation production group. Figure 2 shows the operations that produced and/or sold industrial sand and gravel.

### Reference Cited

Goodin, R.C., 2022, Sand and Gravel, Industrial: U.S. Geological Survey Mineral Commodity Summaries 2022, p. 144–145, <https://doi.org/10.3133/mcs2022>.

List services and web feed subscribers are the first to receive notification of USGS minerals information publications and data releases. For information on how to subscribe, go to <https://www.usgs.gov/centers/national-minerals-information-center/minerals-information-publication-list-services>.

**Table 1.—Producers of industrial sand & gravel in the United States in 2020, by State**

<b>State and Company</b>	<b>Active Operations</b>	<b>County or Parish</b>
<b>Alabama</b>		
Alabama Aggregate, Inc.	1	Autauga
Cosby-Carmichael, Inc.	1	Dallas
Covia Holdings, LLC	1	Tuscaloosa
Elmore Sand & Gravel, Inc.	1	Elmore
Precision Sand Products, LLC	1	Baldwin
U.S. Silica Holdings, Inc.	1	Russell
Wiregrass Construction Lambert Co., Inc.	1	Etowah
<b>Arizona</b>		
Silica Services, LLC	1	Apache
<b>Arkansas</b>		
American Select Corp.	3	Independence (2), Jackson
B & B Materials, LLC	1	Pulaski
Covia Holdings, LLC	1	Izard
Samsand, LLC	1	Miller
<b>California</b>		
Alpha Materials, Inc.	1	San Bernardino
Foss Maritime Co.	1	Contra Costa
Gillibrand Industrial Sands, Inc.	2	Riverside, Ventura
Gordon Sand Co.	1	Santa Barbara
Granite Rock Co.	1	Santa Cruz
Lapeyre Industrial Sands, Inc.	1	Orange
Mineral Resources, LLC	1	Butte
Norcal Sand & Rock, Inc.	1	Do.
Sierra Silica Resources, LLC	1	Do.
Silica Resources, Inc.	1	Yuba
Trans American Soil Services, Inc.	1	Riverside
Upland Rock, Inc.	1	Ventura
US Mine Corp.	1	Amador
Western States Wholesale, Inc.	1	San Bernardino
<b>Colorado</b>		
Tucker Custom Service Co.	1	Otero
<b>Florida</b>		
Edgar Minerals, Inc.	1	Marion
Jahna E.R. Industrial, Inc.	1	Hendry
RLF Baldwin Operations II, LLC	1	Escambia
Standard S&S Co.	2	Polk (2)
Vulcan Materials Co.	1	Putnam

See footnote at end of table.

State and Company	Active Operations	County or Parish
<b>Georgia</b>		
Atlanta Sand & Supply Co.	1	Crawford
Covia Holdings, LLC	1	Marion
<b>Idaho</b>		
Covia Holdings, LLC	1	Gem
<b>Illinois</b>		
Covia Holdings, LLC	4	La Salle (3), Ogle
Eagle Materials, Inc.	1	La Salle
Manito Investment Co.	1	Mason
Manley Bros, Inc.	1	La Salle
SRM Materials Co.	1	Champaign
U.S. Silica Holdings, Inc.	2	La Salle (2)
<b>Iowa</b>		
Northern Filter Media, Inc.	1	Muscatine
Pattison Sand Co., LLC	1	Delaware
Western Engineering Co., Inc.	1	Pottawattamie
<b>Kentucky</b>		
Nugent Sand Co.	1	Gallatin
<b>Louisiana</b>		
Arena Industrial, Inc.	2	Allen, E Baton Rouge
Industrial Mining, LLC	1	Tangipahoa
Performance Proppants, LLC	1	Caddo
Sierra Frac Sand, LLC	1	Bossier
U.S. Silica Holdings, Inc.	1	Webster
<b>Michigan</b>		
CSI Sands, Ltd.	1	Mackinac
Great Lakes Aggregates, LLC	1	Monroe
Sargent Sand Co.	1	Mason
The Nugent Sand Co., Inc.	1	Muskegon
U.S. Silica Holdings, Inc.	1	Wayne
<b>Minnesota</b>		
Abr Sand and Gravel, LLC	1	Rice
Bennett & Sons S&G Co.	1	Wabasha
Brannt Valley Excavating, Inc.	1	Winona
Covia Holdings, LLC	1	Le Sueur
Jordan Sands, LLC	1	Blue Earth
Leitzen Sand & Gravel Co.	1	Winona
Martin Marietta Materials Inc.	1	Hennepin

See footnote at end of table.

State and Company	Active Operations	County or Parish
<b>Minnesota—Continued</b>		
Mathy Construction Co.	1	Winona
Medford Sand and Gravel, LLC	1	Steele
Vangundy Excavating, LLP	1	Houston
<b>Mississippi</b>		
Custom Abrasives, LLC	1	Pearl River
Dependable Abrasives, Inc.	1	Stone
Magnolia Frac Sand, LLC	1	Adams
Rocko Mining, LLC	1	Panola
Shale Support Holdings, LLC	2	Hancock, Pearl River
<b>Missouri</b>		
4 E Sand & Gravel Co.	1	Dallas
Capital Sand Co., Inc.	2	Callaway, Cape Girardeau
Covia Holdings, LLC	1	Jefferson
Hermann Sand & Gravel, Inc.	1	Montgomery
Lafarge North America, Inc.	1	St Louis
U.S. Silica Holdings, Inc.	2	Jefferson, St Louis
Weber Fred, Inc.	1	St Louis
West Investments, LLC	1	Crawford
<b>Nebraska</b>		
Preferred Sands of Genoa, LLC	1	Nance
<b>Nevada</b>		
Sierra Ready Mix, LLC	1	Clark
J.R. Simplot Co.	1	Do.
<b>New Jersey</b>		
Covia Holdings, LLC	1	Cumberland
Diamond Materials, LLC	1	Do.
Empire Blended Products, Inc.	1	Ocean
U.S. Silica Holdings, Inc.	1	Cumberland
Whibco, Inc.	1	Do.
<b>New York</b>		
G W Bryant Core Sands, Inc.	1	Oneida
<b>North Carolina</b>		
American Materials Co., LLC	2	Cumberland, Pitt
Ashley Heights Sand Corp.	1	Hoke
B&M Prince Development Corp.	1	Columbus
B.V. Hedrick Gravel and Sand Co., LLC	2	Anson (2)
Barnhill Contracting Co.	3	Harnett, Pender, Richmond

See footnote at end of table.

State and Company	Active Operations	County or Parish
<b>North Carolina—Continued</b>		
Blue Water Sand & Gravel, Inc.	1	Johnston
Covia Holdings, LLC	1	Richmond
Currituck Sand, Inc.	1	Currituck
Elbow Road Farm, Inc.	1	Do.
Landsdown Mining Corp.	1	Brunswick
Lawndale Sand, LLC	1	Cleveland
LBM Industries, Inc.	1	Macon
S.T. Wooten Corp.	1	Harnett
Southern Products & Silica Co.	1	Richmond
<b>Ohio</b>		
Covia Holdings, LLC	2	Geauga, Pike
CSI Sands, Ltd.	1	Cuyahoga
IRG Newcastle, LLC	1	Knox
Jalip, Ltd.	1	Wyandot
Lower Springs Quarry, LLC	1	Tuscarawas
R.W. Sidley, Inc.	2	Ashtabula, Geauga
Select Materials, LLC	1	Knox
Solomons Mines, Inc.	1	Columbiana
Southern Ohio Sand, LLC	1	Pike
<b>Oklahoma</b>		
Anchor Stone Co.	1	Tulsa
APAC-Central, Inc.	1	Muskogee
B & B Sand and Gravel Co.	1	Seminole
Covia Holdings, LLC	1	Pontotoc
Dover Sand Plant, LLC	1	Kingfisher
Enrem Materials, LLC	1	Pottawatomie
Five Star Sands, Inc.	1	Johnston
Flint Rock Products, LLC	1	Ottawa
Mountain Creek Products, LLC	1	Wagoner
North Canadian Holding Co., Inc.	1	Oklahoma
Ozark Materials, LLC	1	Mayes
Panther Sand Co., LLC	1	Oklahoma
Pontotoc Sands, LLC	1	Pontotoc
Signal Peak Silica, LLC	1	Dewey
Sober Brothers, Inc.	1	Kay
U.S. Silica Holdings, Inc.	2	Johnston (2)
<b>Pennsylvania</b>		
U.S. Silica Holdings, Inc.	1	Huntingdon
<b>Rhode Island</b>		
Holliston Sand Co., Inc.	1	Providence

See footnote at end of table.

State and Company	Active Operations	County or Parish
<b>South Carolina</b>		
American Materials Co., LLC	1	Lexington
Covia Holdings, LLC	1	Kershaw
U.S. Silica Holdings, Inc.	1	Lexington
<b>South Dakota</b>		
Dacotah Cement Co.	1	Pennington
<b>Tennessee</b>		
Covia Holdings, LLC	1	Carroll
Little Six Corp.	1	Hawkins
Monteagle Sand, LLC	1	Marion
Sand Products Corp.	1	Overton
U.S. Silica Holdings, Inc.	1	Madison
<b>Texas</b>		
16 Sand, LLC	1	Atascosa
37 Trucking, LLC	1	Hood
Ace Sand and Gravel Co.	1	Pecos
Alpine Silica, LLC	1	Winkler
Atlas Sand Co., LLC	2	Winkler (2)
Badger Mining Corp.	1	Winkler
Barry Industrial Sand, Inc.	1	Orange
Black Mountain Sand Holdings, LLC	1	Winkler
Capital Sand Co., Inc.	1	Crane
Covia Holdings, LLC	2	Crane, Johnson
Dolen Specialty Sand Products, LLC	1	Liberty
Espey Silica Sand Co.	1	Atascosa
Gillibrand Industrial Sands, Inc.	3	McCulloch (3)
Hi-Crush, Inc.	1	Winkler
High Roller Sand, LLC	1	Do.
Industrial Sand Products, LLC	1	Harris
J. Lee Milligan, Inc.	1	Donley
Liberty Materials, Inc.	2	Liberty, Montgomery
Mansfield Sand & Select, LLC	1	Tarrant
McCraw Materials, LLC	1	Fannin
Palo Alto Silica Sand Co.	1	Atascosa
Permian Frac Sand, LLC	1	McCulloch
Signal Peak Silica, LLC	1	Atascosa
Silver Creek Materials, Inc.	1	Tarrant
Specialty Sand Co.	3	Colorado, Harris, Newton
Superior Silica Sands, LLC	1	Bexar
U.S. Silica Holdings, Inc.	3	Crane, Dawson, Limestone
Vista Proppants and Logistics, LLC	3	Hood (2), Winkler

See footnote at end of table.

State and Company	Active Operations	County or Parish
<b>Virginia</b>		
Ced Enterprises, Inc.	1	Hanover
Covia Holdings, LLC	2	Frederick (2)
<b>Washington</b>		
Hemphill Bros, Inc.	1	Stevens
<b>West Virginia</b>		
U.S. Silica Holdings, Inc.	1	Morgan
<b>Wisconsin</b>		
A & B Materials, LLC	1	Chippewa
A.F. Gelhar Co., Inc.	1	Green Lake
Badger Mining Corp.	2	Green Lake, Jackson
Boehnen, Inc.	1	Dane
Buffalo White Sand, LLC	1	Buffalo
Carbo Ceramics, Inc.	1	Wood
Coulee Frac Sand, LLC	1	Jackson
Covia Holdings, LLC	4	Columbia, Dunn, Monroe, Pierce
CSI Sands, Ltd.	1	Trempealeau
Doine Enterprises, LLC	1	Wood
Eagle Materials, Inc.	1	Barron
EOG Resources, Inc.	1	Chippewa
Express Disposal, Inc.	1	Clark
Faulks Bros Construction, Inc.	2	Waupaca (2)
Hi-Crush, Inc.	4	Eau Claire, Monroe, Trempealeau (2)
Kiel Sand & Gravel, Inc.	1	Manitowoc
Kraemer Mining & Materials, Inc.	1	Chippewa
Mammoth Energy Services, Inc.	2	Barron, Jackson
Marawood Construction Services, Inc.	1	Clark
Mathy Construction Co.	2	Dunn, Jackson
Mertens Sand & Gravel, LLC	1	Kewaunee
Northeast Asphalt, Inc.	1	Outagamie
Northern Industrial Sands, LLC	1	Barron
Opelt Sand & Gravel, LLC	1	Clark
Panther Creek Sand, LLC	1	Do.
Piranha Proppant, LLC	1	Barron
Red Flint Group, LLC	1	Eau Claire
Smart Sand, Inc.	1	Monroe
Source Energy Services, LP	3	Barron, Rusk, Trempealeau
Superior Silica Sands, LLC	3	Barron (3)
Total Excavating, LLC	1	Trempealeau
Trenton Ventures, LLC	1	Racine
U.S. Silica Holdings, Inc.	1	Monroe
Werner Johann & Son, Inc.	1	Washington

Do. Ditto.

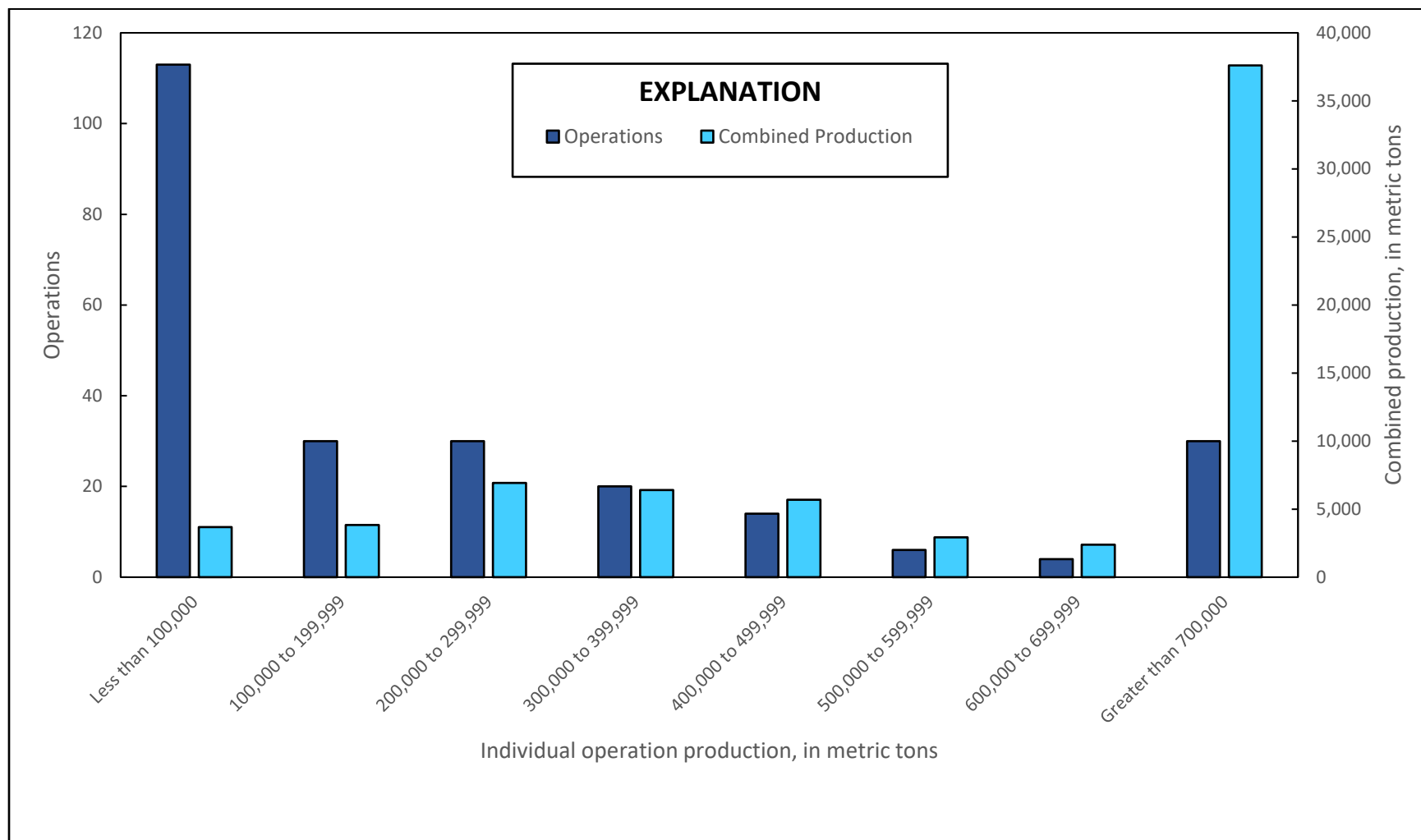


Figure 1.—Bar graph comparing the number of operations and the combined production of the operations in each individual operation production group in 2020.



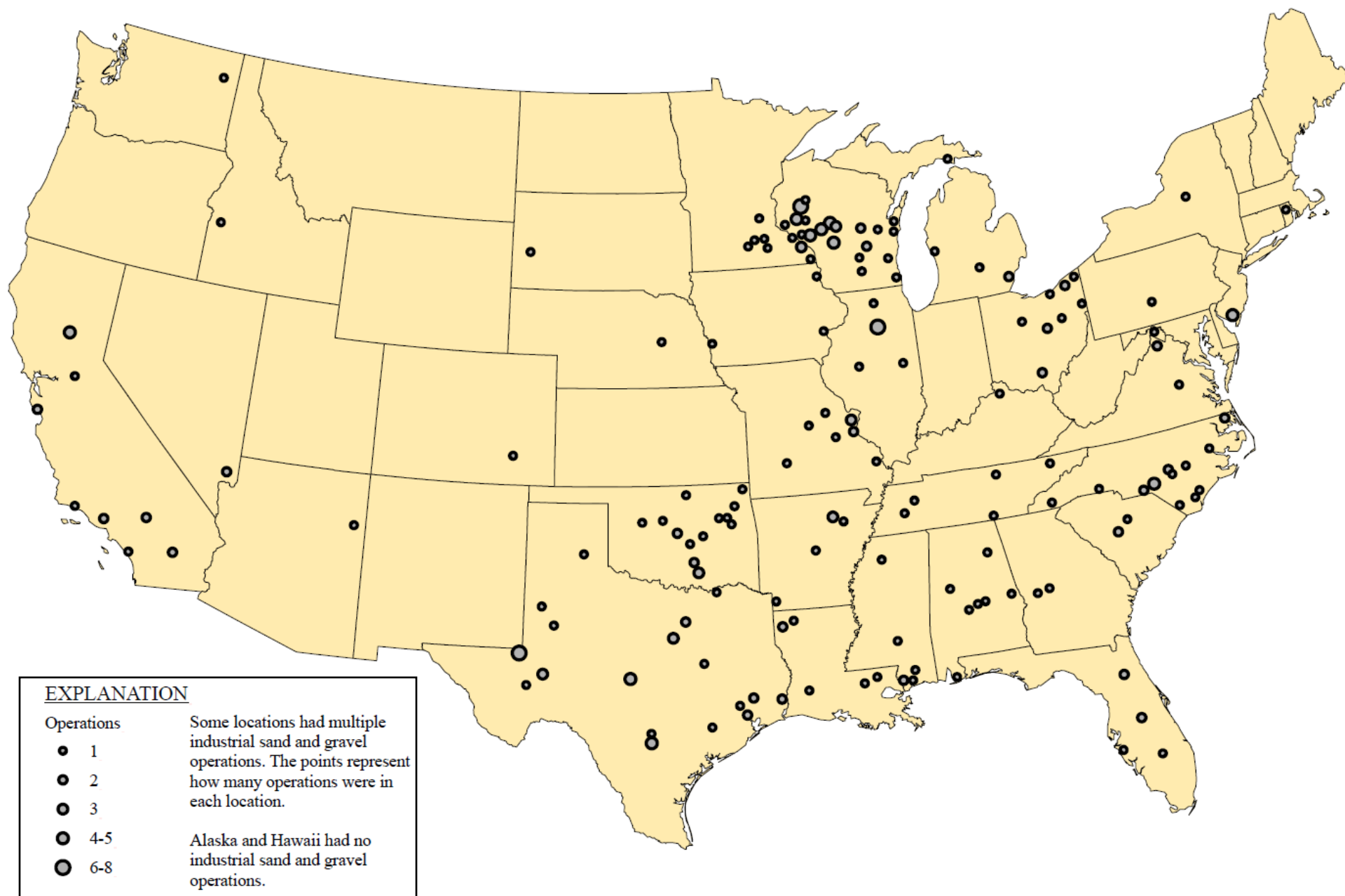


Figure 2.— Operations that produced and/or sold industrial sand and gravel in 2020.